

## Tools Needed

- Phillips Screwdriver

**STEP 1**



Remove the sash from the main frame by unlocking the sash, retracting the tilt latches on top the of the sash, and lifting the sash from the frame.

**STEP 2**



Locate the pivot bars on the bottom left and bottom right of the sash. Remove the screws securing the pivot bars.

**STEP 3**



Replace the damaged pivot bar.

**STEP 4**



Replace the screw to secure the pivot bar.

**STEP 5**



Place the sash back into the frame.

**STEP 6**



Be sure the pivot bar is securely seated into the cam. Close the sash and lock it.